

Date: Friday, 05/01/2007 9:27:54 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LABEL PLATE
Job Number : 29936	
Estimate Number : 11840	
P.O. Number : N/A	Part Number : D2329
This Issue : 05/01/2007 S.O. No. : N/A	Drawing Number : D2329 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 29936	Material : N/A
Written By : <u>W</u>	Due Date : 12/01/2007 Qty: 10 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est. A 99.11.02 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S20GA	304/316 .040 Sheet
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Comment: Qty.: 1.0646 sf(s)/Unit Total : 10.6460 sf(s)
304/316 .040 Sheet
Material: AISI 304 / 316 SS 0.040 thick
Batch No. M101873

(10)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D2329
Dwg Rev: B
Prog Rev: B

M1 07 01 08

(10)

2-Deburr if necessary

SAB 07/01/08

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M1 07 01 08

(10)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

M1 07/01/08

(10)

5.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE
Deburr
Bend as per Dwg D2329

SAB 07/01/26

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *LD* Date: 07/01/30

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Friday, 05/01/2007 9:27:54 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 29936

Part Number: D2329

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PD 07/01/29

(10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

PD 07-01-29

(10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PD 07/01/30

Job Completion



LU 07-0630

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

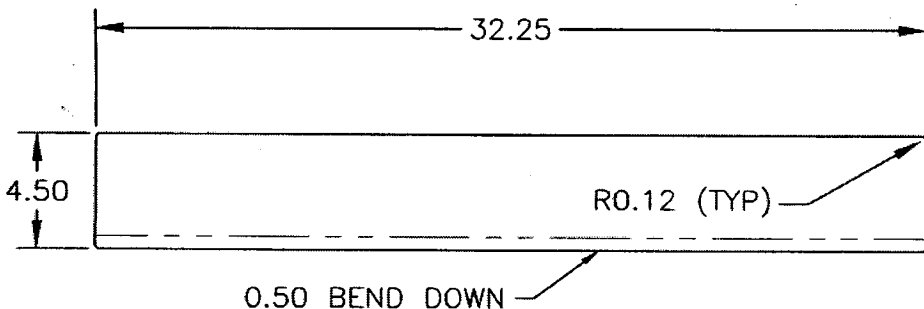
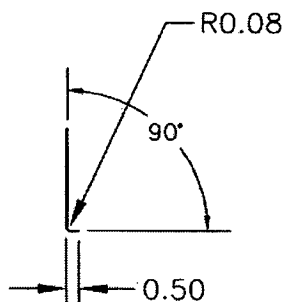
QA: N/C Closed: _____ Date: _____

DART



RELEASED
99.10.12 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. B
KE	KE	HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 1
KE	KE	D2329	SCALE
DATE		TITLE	1:1
99.09.21		LABEL PLATE	
A	98.03.18	NEW ISSUE	
B	99.09.21	ADDED BEND	



D2329 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29936

00.10.04
CP 00.10.04

